

Description

Vortex separators: (alternatively, swirl concentrators) are gravity separators, and in principle are essentially wet vaults. The difference from wet vaults, however, is that the vortex separator is round, rather than rectangular, and the water moves in a centrifugal fashion before exiting. By having the water move in a circular fashion, rather than a straight line as is the case with a standard wet vault, it is possible to obtain significant removal of suspended sediments and attached pollutants with less space. Vortex separators were originally developed for combined sewer overflows (CSOs), where it is used primarily to remove coarse inorganic solids. Vortex separation has been adapted to stormwater treatment by several manufacturers.

California Experience

There are currently about 100 installations in California.

Advantages

- May provide the desired performance in less space and therefore less cost.
- May be more cost-effective pre-treatment devices than traditional wet or dry basins.
- Mosquito control may be less of an issue than with traditional wet basins.

Limitations

- As some of the systems have standing water that remains between storms, there is concern about mosquito breeding.
- It is likely that vortex separators are not as effective as wet vaults at removing fine sediments, on the order 50 to 100 microns in diameter and less.
- The area served is limited by the capacity of the largest models.
- As the products come in standard sizes, the facilities will be oversized in many cases relative to the design treatment storm, increasing the cost.
- The non-steady flows of stormwater decreases the efficiency of vortex separators from what may be estimated or determined from testing under constant flow.
- Do not remove dissolved pollutants.
- A loss of dissolved pollutants may occur as accumulated organic

Design Considerations

- Service Area
- Settling Velocity
- Appropriate Sizing
- Inlet Pipe Diameter

Targeted Constituents

- ✓ Sediment ▲
- ✓ Nutrients ●
- ✓ Trash
- ✓ Metals ●
- Bacteria
- ✓ Oil and Grease
- ✓ Organics

Legend (Removal Effectiveness)

- Low
- High
- ▲ Medium



matter (e.g., leaves) decomposes in the units.

Design and Sizing Guidelines

The stormwater enters, typically below the effluent line, tangentially into the basin, thereby imparting a circular motion in the system. Due to centrifugal forces created by the circular motion, the suspended particles move to the center of the device where they settle to the bottom. There are two general types of vortex separation: free vortex and dampened (or impeded) vortex. Free vortex separation becomes dampened vortex separation by the placement of radial baffles on the weir-plate that impede the free vortex-flow pattern

It has been stated with respect to CSOs that the practical lower limit of vortex separation is a particle with a settling velocity of 12 to 16.5 feet per hour (0.10 to 0.14 cm/s). As such, the focus for vortex separation in CSOs has been with settleable solids generally 200 microns and larger, given the presence of the lighter organic solids. For inorganic sediment, the above settling velocity range represents a particle diameter of 50 to 100 microns. Head loss is a function of the size of the target particle. At 200 microns it is normally minor but increases significantly if the goal is to remove smaller particles.

The commercial separators applied to stormwater treatment vary considerably with respect to geometry, and the inclusion of radial baffles and internal circular chambers. At one extreme is the inclusion of a chamber within the round concentrator. Water flows initially around the perimeter between the inner and outer chambers, and then into the inner chamber, giving rise to a sudden change in velocity that purportedly enhances removal efficiency. The opposite extreme is to introduce the water tangentially into a round manhole with no internal parts of any kind except for an outlet hood. Whether the inclusion of chambers and baffles gives better performance is unknown. Some contend that free vortex, also identified as swirl concentration, creates less turbulence thereby increasing removal efficiency. One product is unique in that it includes a static separator screen.

- Sizing is based on the peak flow of the design treatment event as specified by local government.
- If an in-line facility, the design peak flow is four times the peak of the design treatment event.
- If an off-line facility, the design peak flow is equal to the peak of the design treatment event.
- Headloss differs with the product and the model but is generally on the order of one foot or less in most cases.

Construction/Inspection Considerations

No special considerations.

Performance

Manufacturer's differ with respect to performance claims, but a general statement is that the manufacturer's design and rated capacity (cfs) for each model is based on and believed to achieve an aggregate reduction of 90% of all particles with a specific gravity of 2.65 (glacial sand) down to 150 microns, and to capture the floatables, and oil and grease. Laboratory tests of two products support this claim. The stated performance expectation therefore implies that a

lesser removal efficiency is obtained with particles less than 150 microns, and the lighter, organic settleables. Laboratory tests of one of the products found about 60% removal of 50 micron sand at the expected average operating flow rate

Experience with the use of vortex separators for treating combined sewer overflows (CSOs), the original application of this technology, suggests that the lower practical limit for particle removal are particles with a settling velocity of 12 feet per hour (Sullivan, 1982), which represents a particle diameter of 100 to 200 microns, depending on the specific gravity of the particle. The CSO experience therefore seems consistent with the limited experience with treating stormwater, summarized above

Traditional treatment technologies such as wet ponds and extended detention basins are generally believed to be more effective at removing very small particles, down to the range of 10 to 20 microns. Hence, it is intuitively expected that vortex separators do not perform as well as the traditional wet and dry basins, and filters. Whether this matters depends on the particle size distribution of the sediments in stormwater. If the distribution leans towards small material, there should be a marked difference between vortex separators and, say, traditional wet vaults. There are little data to support this conjecture

In comparison to other treatment technologies, such as wet ponds and grass swales, there are few studies of vortex separators. Only two of manufactured products currently available have been field tested. Two field studies have been conducted. Both achieved in excess of 80% removal of TSS. However, the test was conducted in the Northeast (New York state and Maine) where it is possible the stormwater contained significant quantities of deicing sand. Consequently, the influent TSS concentrations and particle size are both likely considerably higher than is found in California stormwater. These data suggest that if the stormwater particles are for the most part fine (i.e., less than 50 microns), vortex separators will not be as efficient as traditional treatment BMPs such as wet ponds and swales, if the latter are sized according to the recommendations of this handbook.

There are no equations that provide a straightforward determination of efficiency as a function of unit configuration and size. Design specifications of commercial separators are derived from empirical equations that are unique and proprietary to each manufacturer. However, some general relationships between performance and the geometry of a separator have been developed. CSO studies have found that the primary determinants of performance of vortex separators are the diameters of the inlet pipe and chamber with all other geometry proportional to these two.

Sullivan et al. (1982) found that performance is related to the ratios of chamber to inlet diameters, D_2/D_1 , and height between the inlet and outlet and the inlet diameter, H_1/D_1 , shown in Figure 3. The relationships are: as D_2/D_1 approaches one, the efficiency decreases; and, as the H_1/D_1 ratio decreases, the efficiency decreases. These relationships may allow qualitative comparisons of the alternative designs of manufacturers. Engineers who wish to apply these concepts should review relevant publications presented in the References.

Siting Criteria

There are no particularly unique siting criteria. The size of the drainage area that can be served by vortex separators is directly related to the capacities of the largest models.

Additional Design Guidelines

Vortex separators have two capacities if positioned as in-line facilities, a treatment capacity and a hydraulic capacity. Failure to recognize the difference between the two may lead to significant under sizing; i.e., too small a model is selected. This observation is relevant to three of the five products. These three technologies all are designed to experience a unit flow rate of about 24 gallons/square foot of separator footprint at the peak of the design treatment event. This is the horizontal area of the separator zone within the container, not the total footprint of the unit. At this unit flow rate, laboratory tests by these manufacturers have established that the performance will meet the general claims previously described. However, the units are sized to handle 100 gallons/square foot at the peak of the hydraulic event. Hence, in selecting a particular model the design engineer must be certain to match the peak flow of the design event to the stated treatment capacity, not the hydraulic capacity. The former is one-fourth the latter. If the unit is positioned as an off-line facility, the model selected is based on the capacity equal to the peak of the design treatment event.

Maintenance

Maintenance consists of the removal of accumulated material with an eductor truck. It may be necessary to remove and dispose the floatables separately due to the presence of petroleum product.

Maintenance Requirements

Remove all accumulated sediment, and litter and other floatables, annually, unless experience indicates the need for more or less frequent maintenance.

Cost

Manufacturers provide costs for the units including delivery. Installation costs are generally on the order of 50 to 100 % of the manufacturer's cost. For most sites the units are cleaned annually.

Cost Considerations

The different geometry of the several manufactured separators suggests that when comparing the costs of these systems to each other, that local conditions (e.g., groundwater levels) may affect the relative cost-effectiveness.

References and Sources of Additional Information

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